



United States
Department of
Agriculture

FV205-CS1

June 19, 2001

Marketing and
Regulatory
Programs

AMENDMENT NO. 5

Agricultural
Marketing
Service

COMMODITY SPECIFICATION CANNED JUICE

P.O.Box 96456
Washington, DC
20090-6456

1. The purpose of this amendment is to add under Section II, Individual Commodity Specifications, Cranberry Juice Concentrate, as follows:

"J. Cranberry Juice Concentrate, 55 Gal Drum

Product Description: The Cranberry Juice Concentrate shall be prepared from depectinized, filtered juice derived from properly matured, cleaned cranberries (*Vaccinium macrocarpon*). No other fruit juices, sugar or preservatives added. It is concentrated under low temperatures and vacuum and the essence fraction returned. Processing conforms to all provisions of the Food, Drug and Cosmetic Act.

Origin: 100 % grown, processed and pack in the United States from the current crop year or later or as specified in the Invitations.

Style: Unsweetened

Color: Red - Typical of cranberry juice stock.

Flavor/Odor: Clean, tart flavor of cranberry. Free of off-odors or off-flavors.

Brix: 50° +/-1°

Acid (Anhydrous Citric): 14 % +/-3 %w/w

Temperature: No acceptance above 25°F.

Turbidity: Less than 10 NTU at 2.0° brix

Unit Size: 55 gallon drum containing 50 gallon fill (approximately 513 pounds net).
Insert two polyethylene liners, 2 millimeter thickness.
New or reconditioned drums and lids required.



AMS - Agricultural Marketing Service
An Equal Opportunity Provider and Employer

Labeling:

Drum tag requirements:

Name and Address of Company
Drum Number
Average brix to nearest tenth of degree
Grade and Date of Pack
Net Weight
Tare
Gross Weight

Print tag labeled "Cranberry Juice Concentrate".

Copy of drum tag shall be inserted inside drum showing identical information above.

Inspection:

USDA in plant inspection required. USDA inspection shall be made during on-line production of the product.

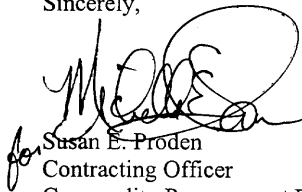
Certification:

AMS Certificate of Quality and Condition.

Substitutions at reconstruction processing plants must be inspected and certified by USDA to meet quality requirements.

2. All other terms and conditions remain unchanged.

Sincerely,


for Susan E. Proden
Contracting Officer
Commodity Procurement Branch
Fruit and Vegetable Programs